

**200 LB. AND 300 LB. CHAMBERSBURG PNEUMATIC MOTOR DRIVEN FORGING
HAMMER, TYPE I**

PARTS LIST

Parts shown with an asterick (*) should be carried on stock in the quantities specified.

Part No.	Name	Part No.	Name	Part No.	Name
2	Anvil Cap	42 *1	Pinion	86	Spring
3	Anvil Die	43	Retainer Cover	87	Starting Valve
4	Ram Die	44	Retainer Cover	88	Starting Valve Bearing
5	Ram	45	Retainer Cover	89	Starting Valve Handle
6	Ram Guide	46	Retainer Cover	90	Starting Valve Stem
7	Frame	47	Collar	91	Plunger Pin
8	Ram Cylinder Head	48	Thrust Washer	92	Gear Guard Cover
9 *2	Ram Guide Plate	49	Adjusting Collar	110	Lubricator – Manzel
10	Relief Valve Cover	50	Collar	112	Leather Belt
11	Stem	52	Motor Bracket	113	Motor
13	Piston	53	Gear Guard	116	Bolt
14	Piston Cylinder Head	55	Bearing – Hyatt	117	Relief Valve Guide
16	Wrist Pin	56	Bearing – Hyatt	118	Relief Valve Washer
17	Bushing	57	Bearing – Hyatt	120	RH Frame Cover
18	Valve Bushing – Upper	58	Bearing – Hyatt	123	Cap
19	Valve – Upper	59	Ram Key	127	Gasket
20	Valve Bushing – Lower	60	Key	128	Gasket
21	Valve – Lower	61	Lever – Lower Valve	129	Stud
22	Valve Stem – Lower	62	Lever – Upper Valve	136	Nut
23	Valve Stem – Upper	63	Segment	137	Key
24	Check Valve Bushing	64	Latch	139	Key
25	Check Valve Guide	65	Latch Pin	150	Pulley
26	Stem	67	Latch Collar	169	Pin
27	Bearing – Lower Valve	68	Control Handle	170	Pin
28	Bearing – Upper Valve	69	Connection	185	Bolt
29	Cover – Lower Valve	70	Connection	188	Gear Guard Plate
30	Cover – Upper Valve	71	Spring Connection	201	Plug
31	Balance Cover	72	Spring Pin	202	Insert
32	LH Frame Cover	73	Treadle Shoe	203	Bushing
33	Connection Rod	74	Treadle Cap	204	Rubber Cup
34	Crank Connection	75	Treadle	205	Rubber Cup
35	Bolts	75A	Treadle End	206	Shim
36	Crankshaft	76 *4	Leather Rings	540	Bearing – Timken
37	Shaft	77 *2	Ram Rings	541	Latch
38	Bearing – Crankshaft	78	Piston Rings	1131	Starter
39	Flywheel Gear	83	Spring	1161	Bolt
40	Flywheel Gear	84 *1	Spring	6001	Key (300 Lb. ONLY)
41	Gear	85 *1	Spring		

When ordering Replacement Parts give Part Number, Name, Size Hammer, and Machine Number. Machine Number will be found Stencilled on Anvil Cap and right hand side of Frame above Cover, Part No. 120. Machine Number will also be found on Identification Plate attached to right hand side of Gear Case.

