



BRAKE ADJUSTMENT

ADJUSTMENT OF BRAKE BAND BY MEANS OF NUTS ON BRAKE ADJUSTING EYE BOLT R-140 DETERMINES DISTANCE (A) BUT MUST NOT BE CHANGED AS LONG AS DISTANCE (A) IS BETWEEN $\frac{1}{8}$ " AND $\frac{3}{8}$ ", WHEN LESS THAN $\frac{1}{8}$ " DUE TO WEAR OF BRAKE LINING R-133, ADJUST

BRAKE SPRING R-152 SHOULD BE ADJUSTED TO STOP ROLL DIES IN SUITABLE POSITION FOR FEEDING STOCK, IF IT MUST BE SET SO TIGHT THAT AIR CYLINDER R-160 WITH NORMAL AIR PRESSURE CANNOT COMPLETELY RELEASE BRAKE, CHECK THE CLUTCH TO SEE THAT IT IS RELEASING PROMPTLY

REVERSE BRAKE BAND WHEN LINING IS WORN HALF THRU NEAR ANCHOR END AND THE LIFE WILL BE DOUBLED

IF BRAKING IS IRREGULAR, CLEAN LINING AND DRUM WITH NON INFLAMMABLE DETERGENT TO PREVENT SCORING DRUM USE ONLY BRASS RIVETS IN BRAKE LINING R-133 AND NEVER LET STEEL BRAKE BAND R-132 CONTACT DRUM

THE BRAKE LINING USED WILL STAND 500°F TEMPERATURE, BUT IF THIS HOT INVESTIGATE

WHEN ORDERING REPLACEMENTS, STATE SERIAL NUMBER AND SIZE STAMPED ON NAME PLATE OF MACHINE, AND DESIGNATE PART BY BOTH NAME AND NUMBER

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| R 131 | BRAKE DRUM | R 157 | AIR CYLINDER CONNECTING ROD PIN |
| R 132 | BRAKE BAND | R 159 | AIR CYLINDER PISTON PIN |
| R 133 | BRAKE LINING & RIVETS | R 160 | BRAKE RELEASE AIR CYLINDER |
| R 134 | BRAKE ANCHOR LINK | R 161 | AIR CYLINDER PISTON |
| R 138 | BRAKE ADJUSTING LINK | R 162 | AIR CYLINDER PISTON FOLLOWER RING |
| R 139 | BRAKE ADJUSTING LINK PIN | R 163 | AIR CYLINDER PISTON CUP PACKING |
| R 140 | BRAKE ADJUSTING EYE BOLT | R 164 | AIR CYLINDER CONNECTING ROD |
| R 142 | BRAKE LEVER ROCKER PIN WASHER | R 259 | AIR CYLINDER MOUNTING PLATE |
| R 144 | BRAKE LEVER ROCKER PIN | | |
| R 145 | BRAKE LEVER | | |
| R 146 | BRAKE LEVER FULCRUM PIN | | |
| R 149 | BRAKE SPRING ROD HINGE PIN | | |
| R 150 | BRAKE SPRING ADJUSTING ROD (COMPLETE) | | |
| R 152 | BRAKE SPRING | | |
| R 153 | BRAKE SPRING GUIDE WASHER | | |
| R 154 | BRAKE SPRING GUIDE BUSHING | | |