



BRAKE ADJUSTMENT

ADJUSTMENT OF BRAKE BAND BY MEANS OF ADJUSTING NUT-R141-ON BRAKE ADJUSTING EYEBOLT-R140-DETERMINES DISTANCE (A) BUT MUST NOT BE CHANGED AS LONG AS DISTANCE (A) IS BETWEEN $\frac{1}{8}$ " AND $\frac{3}{8}$ " WHEN LESS THAN $\frac{1}{8}$ " DUE TO WEAR OF BRAKE LINING-R133- ADJUST

BRAKE SPRING-R152-SHOULD BE ADJUSTED TO STOP ROLL DIES IN SUITABLE POSITION FOR FEEDING STOCK. IF IT MUST BE SET SO TIGHT THAT AIR CYLINDER-R160- WITH NORMAL AIR PRESSURE CANNOT COMPLETELY RELEASE BRAKE, CHECK THE CLUTCH TO SEE THAT IT IS RELEASING PROMPTLY

REVERSE BRAKE BAND WHEN LINING IS WORN HALF THRU NEAR ANCHOR END AND THE LIFE WILL BE DOUBLED

IF BRAKING IS IRREGULAR, CLEAN LINING AND DRUM WITH NON-INFLAMMABLE DETERGENT.

TO PREVENT SCORING DRUM USE ONLY BRASS RIVETS IN BRAKE LINING-R133-AND NEVER LET STEEL BRAKE BAND-R132-CONTACT DRUM.

THE BRAKE LINING USED WILL STAND 500°F TEMPERATURE, BUT IF THIS HOT INVESTIGATE

WHEN ORDERING REPLACEMENTS STATE SERIAL NUMBER AND SIZE STAMPED ON NAME PLATE OF MACHINE AND DESIGNATE PART BY BOTH NAME AND NUMBER

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| R131 | BRAKE DRUM | R152 | BRAKE SPRING |
| R132 | BRAKE BAND | R153 | BRAKE SPRING GUIDE WASHER |
| R133 | BRAKE LINING & RIVETS | R154 | BRAKE SPRING GUIDE BUSHING |
| R134 | BRAKE ANCHOR LINK | R157 | AIR CYLINDER CONN. ROD PIN |
| R136 | BRAKE BAND ANCHOR STRAPS | R159 | AIR CYLINDER PISTON PIN |
| R137 | BRAKE STRAP COUPLING PIN | R160 | BRAKE RELEASE AIR CYLINDER |
| R138 | BRAKE ADJUSTING LINK | R161 | AIR CYLINDER PISTON |
| R139 | BRAKE ADJUSTING LINK PIN | R162 | AIR CYL. PISTON FOLLOWER RING |
| R140 | BRAKE ADJUSTING EYE BOLT | R163 | AIR CYL. PISTON CUP PACKING |
| R141 | BRAKE ADJ. EYE BOLT LOCK NUT | R164 | AIR CYLINDER CONN. ROD |
| R142 | BRAKE LEVER ROCKER PIN WASHER | R262 | ANCHOR LINK COUPLING PIN |
| R143 | BRAKE ADJUSTING ROD SPRING | R263 | BRAKE SPRING ADJ. ROD LOCKNUT |
| R144 | BRAKE LEVER ROCKER PIN | | |
| R145 | BRAKE LEVER | R 268 | BRAKE RELEASE AIR CYLINDER (COMPLETE) INC. ITEMS R159 TO R164 |
| R146 | BRAKE LEVER FULCRUM PIN | | |
| R150 | BRAKE SPRING ADJ. ROD (COMPLETE) | | |
| R151 | BRAKE SPRING ROD ROCKER BAR | | |