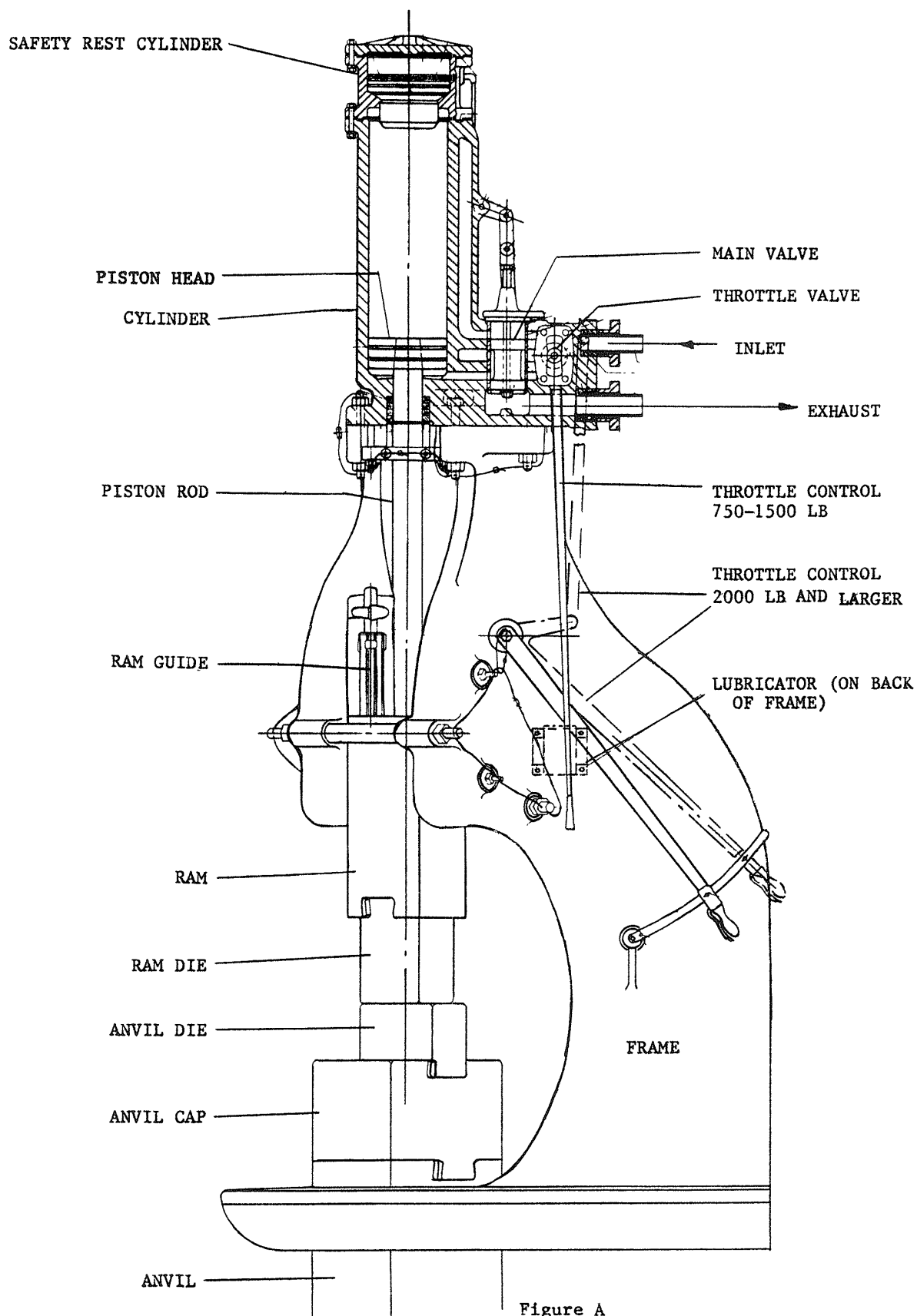
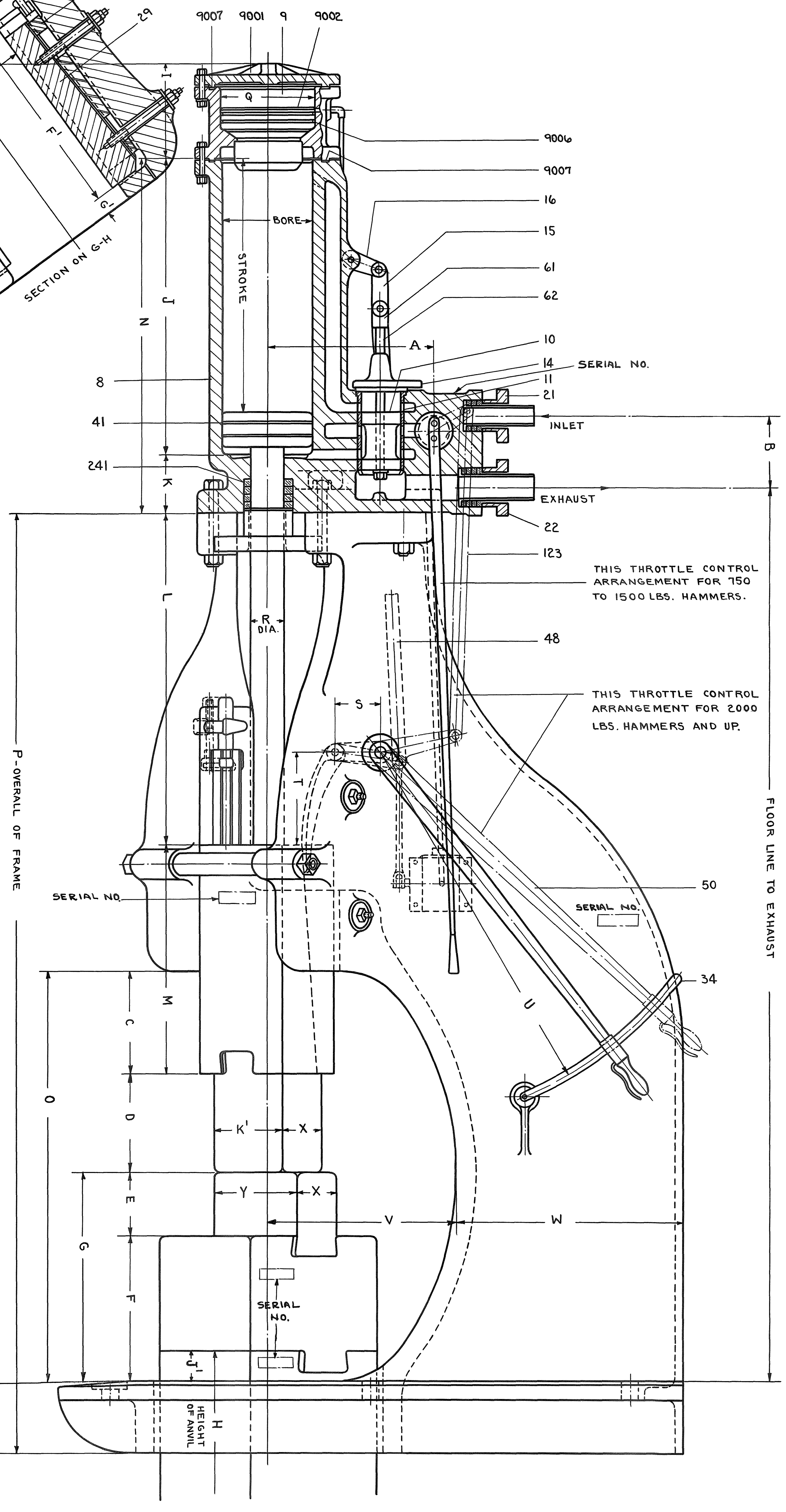
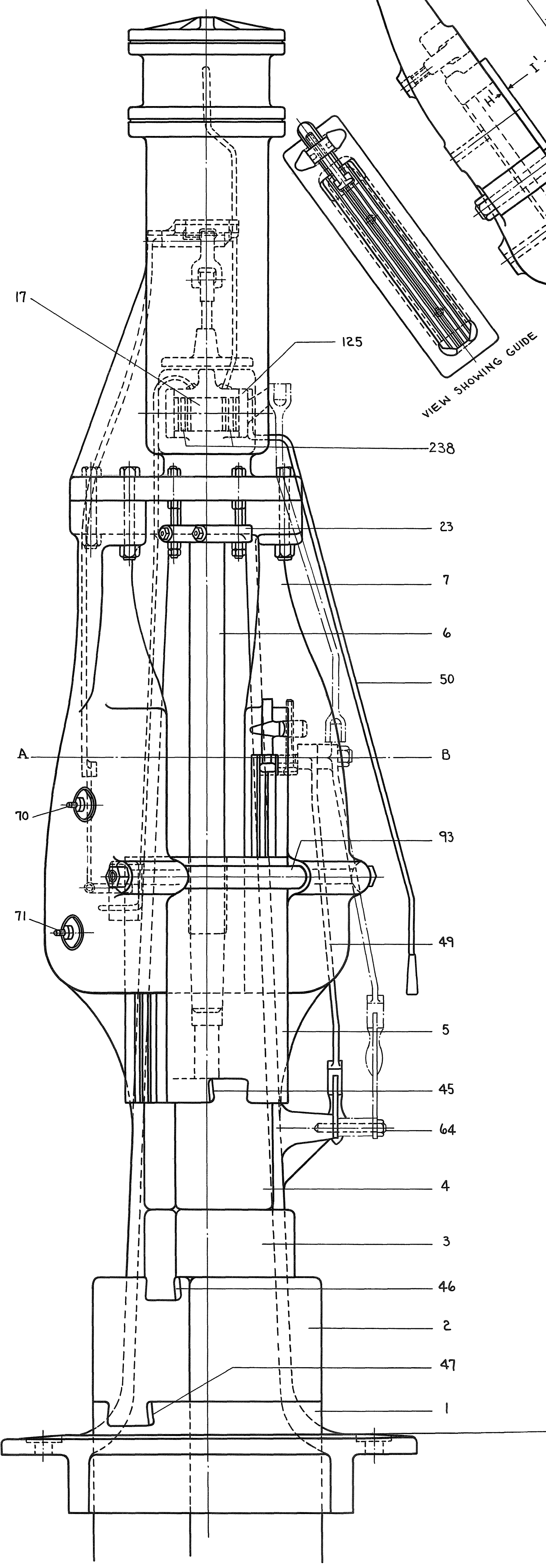
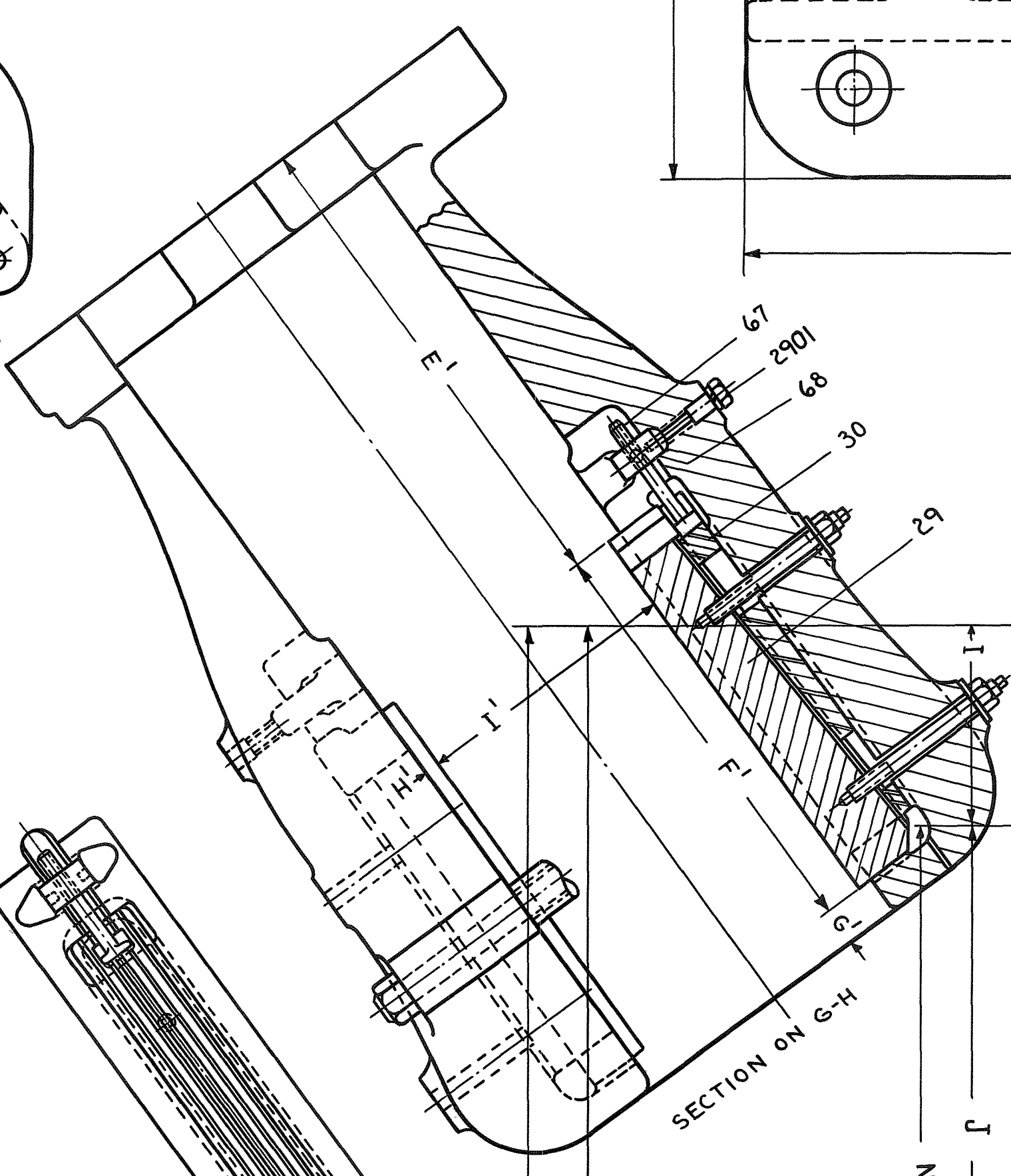
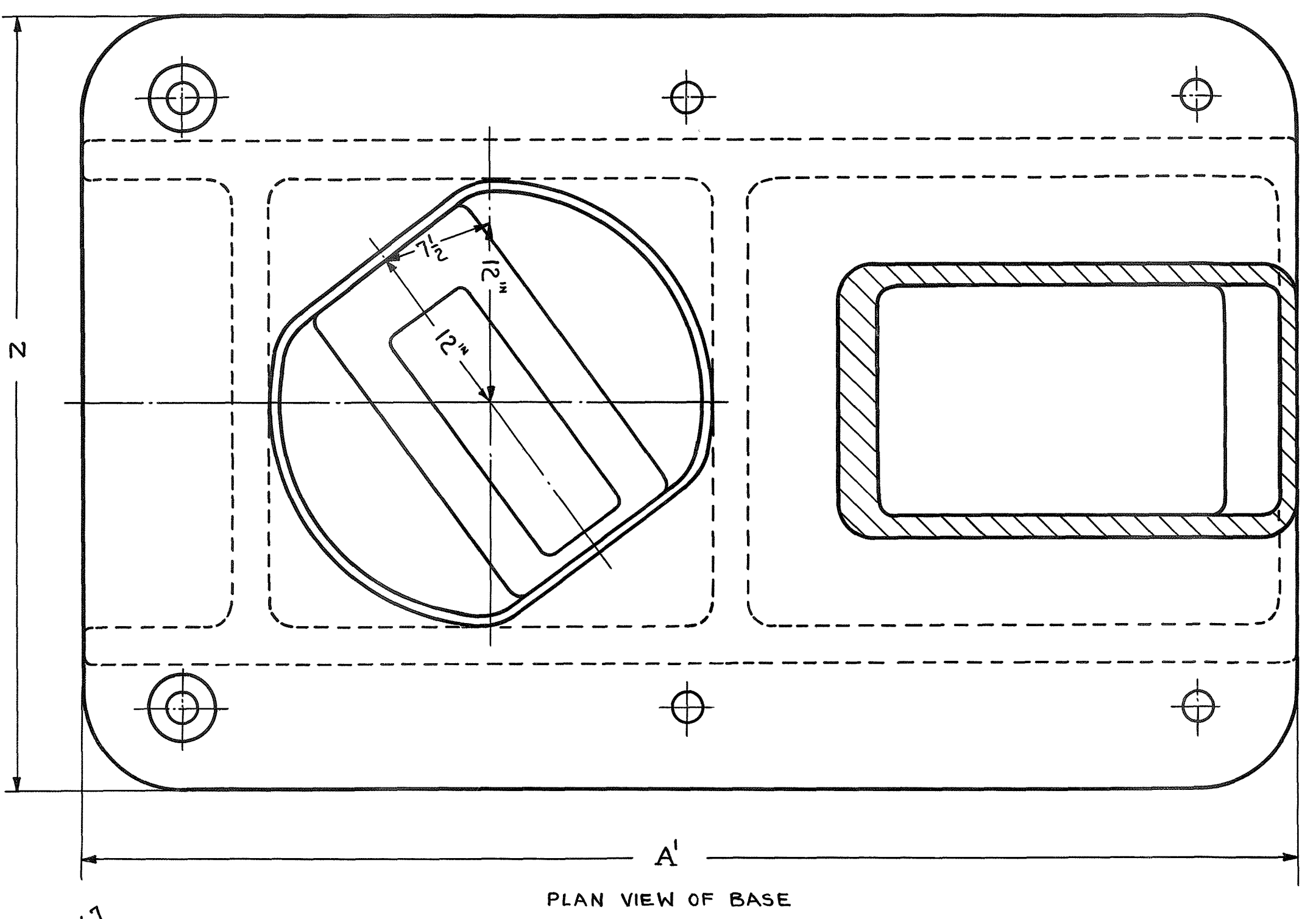
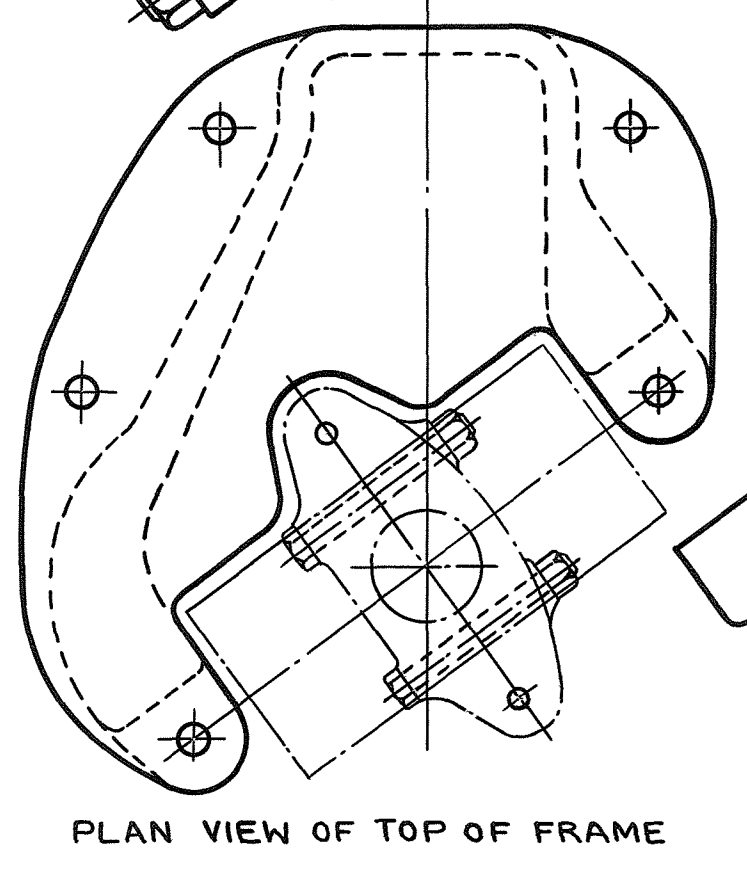
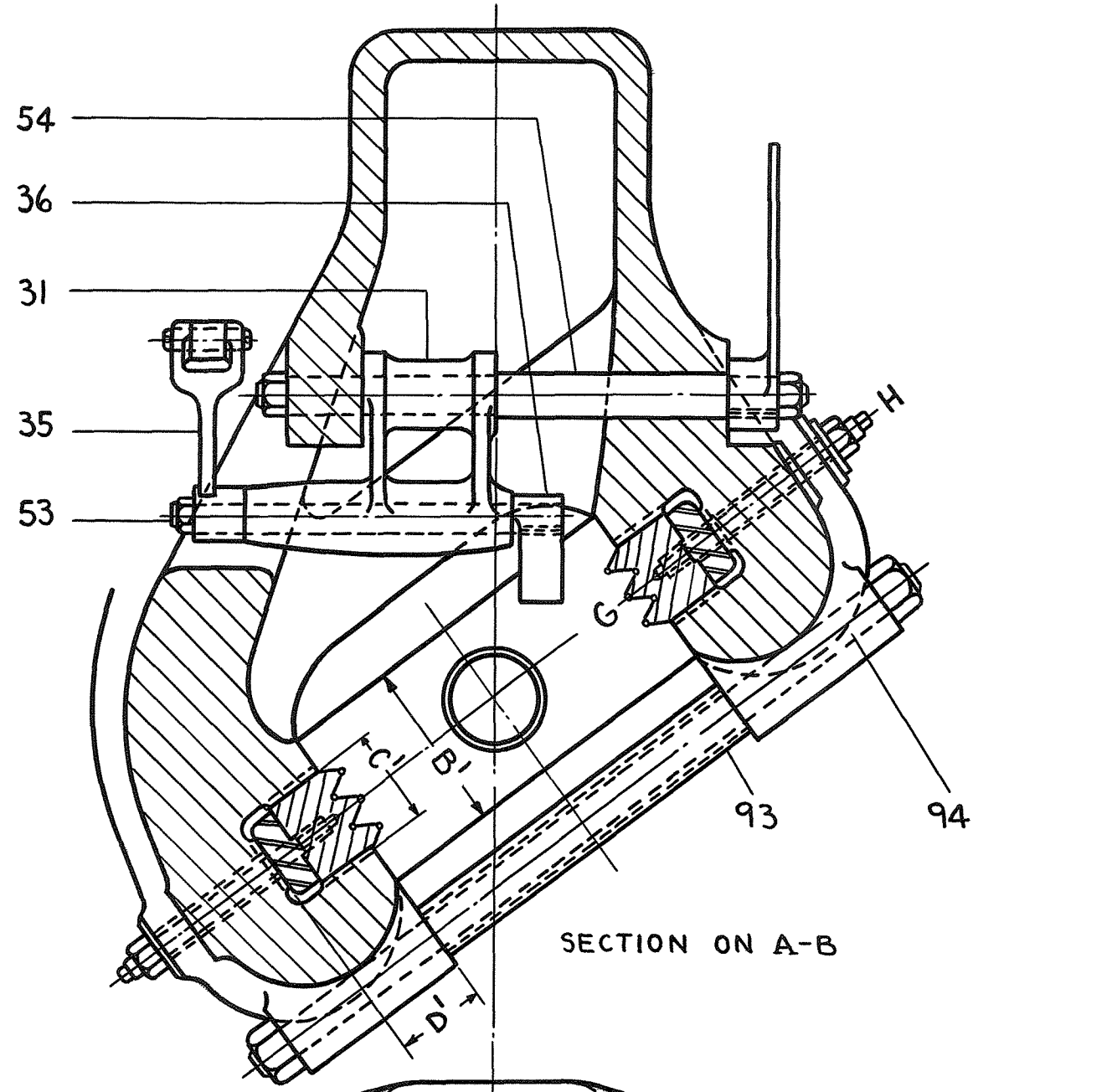






WELLY
 TEAM HAMMER
 ENGINEERING CO.
 5800, PA.
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 FIRST * USED ON
 INVENT. #
 DRAWING #

SECTION XI - PARTS LIST

CHAMBERSBURG MODEL "L" FORGING HAMMER (High Frame)

Use with Assembly Drawings

<u>Part No.</u>	<u>Name</u>	<u>Part No.</u>	<u>Name</u>
1	Anvil	70	Guide Clamp Stud
2	Anvil Cap	71	Guide Clamp Stud
3	Anvil Die	83	Lubricator
4	Ram Die	93	Spreader
5	Ram	94	Tie Bar
6	Piston Rod	121	Base Plate
7	Frame	122	Segment Sleeve
8	Cylinder	123	Throttle Valve Connection
9	Cylinder Cover	124	Connection Rod
10	Main Valve	125	Throttle Arm
11	Main Valve Seat	130	Lubricator Pad
13	Gland	131	Cap Screw
14	Cover	141	Anvil Liner
15	Main Valve Link	142	Washer
16	Main Valve Rocker	150	Piston Gland Stud
17	Throttle Valve	151	Bolt
18	Stuffing Box	152	Bolt
20	Throttle Valve Cover	153	Cap Screw (750 Lb. thru 2500 Lb.)
21	Inlet Gland	153	Bolt (1000 Lb.)
22	Exhaust Gland	153	Cyl. Frame Stud (3000 Lb. thru 6000 Lb.)
23	Piston Gland	154	Cap Screw (750 Lb. thru 2500 Lb.)
29	Ram Guide	154	Bolt (1000 Lb.)
30	Guide Shoe	154	Cyl. Frame Stud (3000 Lb. thru 6000 Lb.)
31	Cam Lever	155	Key
34	Segment	156	Key
35	Cam Arm	157	Key
41	Piston Ring	158	Key
45	Ram Die Key	168	Stop Pin
46	Anvil Die Key	180	Weight
47	Anvil Cap Key	235	Gasket
48	Main Valve Connection	238	Square Packing
49	Main Valve Hand Lever	239	Square Packing
50	Throttle Valve Connection	240	Square Packing
53	Cam Shaft	241	Piston Rod Packing
54	Hand Lever Shaft	242	Pipe Nipple
61	Coupling	244	Pipe Nipple
62	Main Valve Stem	246	Pin
63	Throttle Valve Stem	247	Pin
64	Segment Stud	250	Nut
67	Guide Adj. Bolt	251	Pin
68	Spool	254	Washer

SECTION XI - PARTS LIST (cont'd)CHAMBERSBURG MODEL "L" FORGING HAMMER (High Frame)
Use with Assembly Drawings

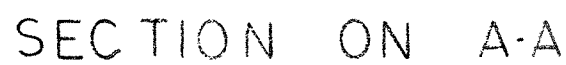
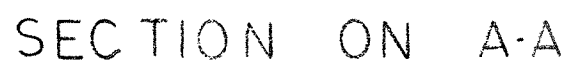
<u>Part No.</u>	<u>Name</u>
255	Stud
256	Stud
257	Stud
258	Cap Screw
260	Cap Screw (750 Lb. thru 2500 Lb.)
260	Clamp Bolt (2000 Lb. thru 5000 Lb.)
261	Washer
262	Pin
263	Washer
264	Set Screw
265	Wrench
266	Pin
277	"O" Ring
280	Eye Bolt
281	Eye Bolt
284	Thrust Bearing
292	Stud
791	Name Plate
799	Name Plate
1401	Handle
1402	Latch
1403	Plunger
1404	Plug
1405	Spring
1406	Thumb Screw
2901	Adjusting Screw
6001	Piston Head
8801	Pad
8802	Plate
9001	Cover Lid
9002	Plunger
9006	Piston Ring
9007	Gasket
9009	Cap Screw
9401	Lower Tie Bar

SECTION XI - PARTS LIST (cont'd)CHAMBERSBURG MODEL "L" FORGING HAMMERS
EQUIPPED WITH CONSOLE TYPE POWER/TROLS

<u>Part No.</u>	<u>Name</u>	<u>Part No.</u>	<u>Name</u>
461	Bushing	8511	Name Plate
491	Operating Valve Lever	8512	Cable Bracket
501	Throttle Valve Lever	8513	Pin
1251	Throttle Valve Lever	8514	Name Plate
1601	Main Valve Lever	8515	Spacer
8401	Bracket	8518	Ball Joint Connector
8402	Connector	8519	Seal Nut
8403	Connection	8520	Jam Nut
8404	Connection	8521	Jam Nut
8405	Clamp	8522	Safety Chain
8407	Bracket	8601	Power Unit
8408	Bushing (All High Frame Hammers (2000 Lb. thru 8000 Lb. Double Frame Hammers)	8602	Operating Valve Power Assist Cylinder
8408	Connection (10,000 Lb. Double Frame Hammers and Larger)	8603	Extended Connector
8409	Bushing	8604	Connector
8410	Bolt	8606	Elbow
8414	Bushing	8607	Hose
8415	Bushing	8608	Hose
8416	Washer	8611	Oil
8417	Washer	8612	Throttle Valve Power Assist Cylinder
8418	Pin	9301	Manual Starter
8501	Control Console	9302	Starter
8502	Control Console Cover	9303	Starter
8504	Bracket	9304	Transformer
8505	Lever Assebly	9305	Pushbutton
8506	Control	9306	Pushbutton
8507	Segment Support	9307	Light
8509	Coupling	9308	Light
8510	Switch Cover	9309	Fuse

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SECTION ON A-ASECTION ON A-A

