

NOTE:

POPPET TYPE TIMER PARTS

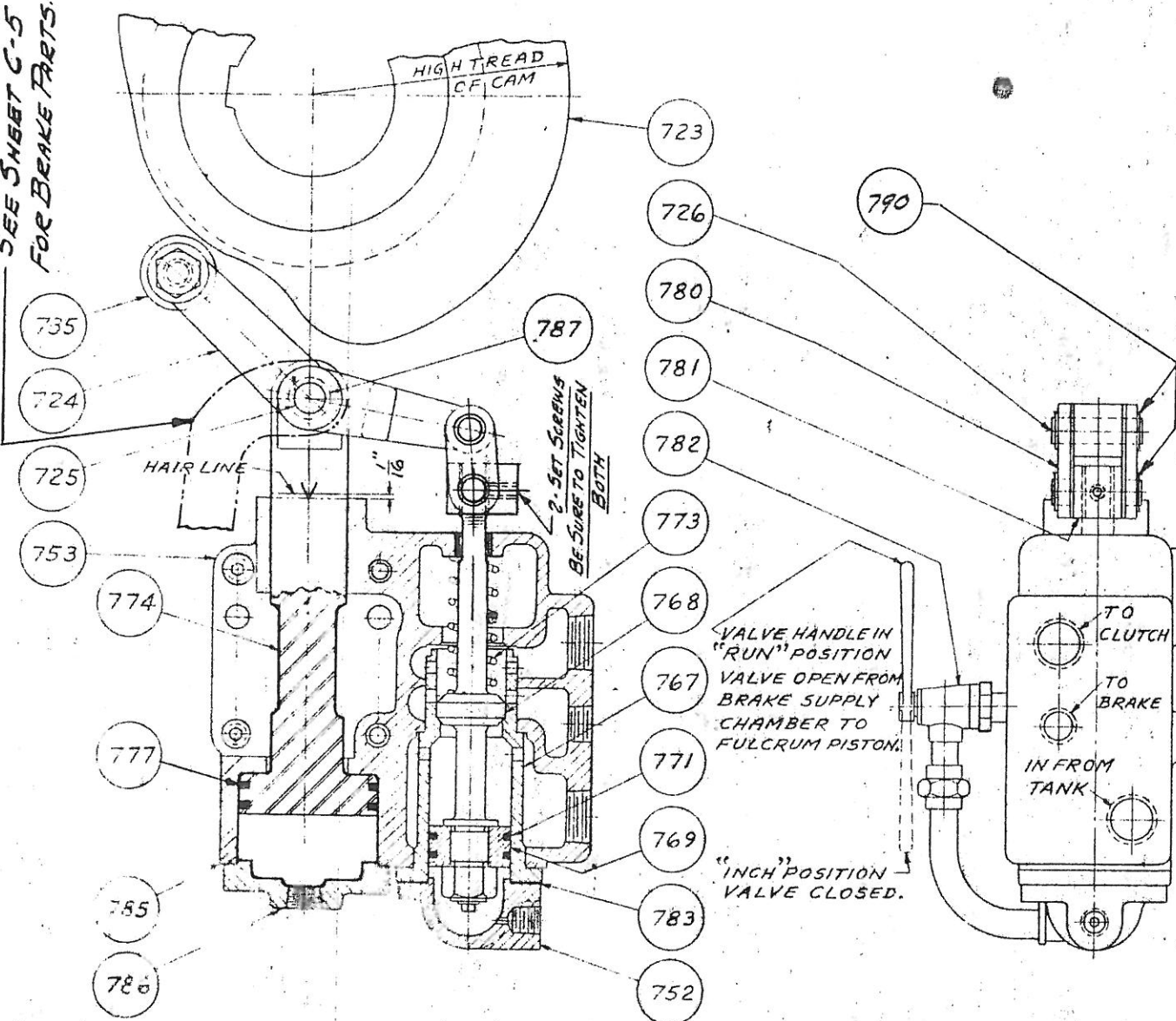
LIST INCLUDES RETAINING RINGS (#790)

WHICH APPLIES TO OLD MACHINES. PART

NO. 790 HAS BEEN DISCONTINUED ON LATER

MODEL MACHINES, SO CHECK MACHINE NUMBERS.

SEE SHEET C-5
FOR BRAKE PARTS.



WHEN ORDERING REPLACEMENTS, STATE
SERIAL NUMBER AND SIZE STAMPED ON
NAME PLATE OF MACHINE, AND DESIGNATE
PART BY BOTH NAME AND NUMBER.

- 723 TIMER CAM.
- 724 TIMER BELL CRANK.
- 725 CAM LEVER FULCRUM PIN.
- 726 LINK PIN.
- 735 CAM ROLLER.
- 752 VALVE CYLINDER HEAD.
- 753 VALVE BODY.
- 767 VALVE SLEEVE.
- 768 VALVE POPPET.
- 769 VALVE PISTON.
- 771 VALVE PISTON RINGS.

- 773 VALVE POPPET SPRING.
- 774 FULCRUM PLUNGER PISTON.
- 777 FULCRUM PLUNGER PISTON RINGS.
- 780 LINKS.
- 781 TRUNNION NUT.
- 782 INCHING SELECTOR VALVE
- 783 VALVE CYLINDER HEAD GASKET.
- 785 FULCRUM CYLINDER HEAD GASKET.
- 786 FULCRUM CYLINDER HEAD.
- 787 FULCRUM PIN BUSHING.
- 790 RETAINING RINGS.

THE AJAX MANUFACTURING COMPANY
CLEVELAND (17), OHIO.

ADJUSTMENT

WITH HANDLE OF INCHING SELECTOR VALVE (782) SET FOR NORMAL INTERMITTENT OPERATION, DEPRESS FOOT VALVE TO "ON", AND OBSERVE POSITION OF "V" ON FULCRUM PLUNGER (774). ROTATE CRANKSHAFT UNTIL CAM ROLLER (735) IS UNDER HIGH PART OF TIMER CAM (723) AND AGAIN OBSERVE POSITION OF "V". THE HIGH PART OF THE TIMER CAM (723) SHOULD DEPRESS THE FULCRUM PLUNGER (774) $\frac{1}{16}$ " FROM ITS EXTREME UP POSITION AS OBSERVED AT "V". PROPER ADJUSTMENT CAN READILY BE OBSERVED WITH MACHINE IN NORMAL OPERATION.

THE AJAX MANUFACTURING COMPANY
CLEVELAND (17), OHIO.