



WHEN ORDERING REPLACEMENTS, STATE SERIAL NUMBER AND SIZE STAMPED ON NAME PLATE OF MACHINE, AND DESIGNATE PART BY BOTH NAME AND NUMBER.

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| 723 TIMER CAM.             | 773 VALVE POPPET SPRING.            |
| 724 TIMER BELL CRANK.      | 774 FULCRUM PLUNGER PISTON.         |
| 725 CAM LEVER FULCRUM PIN. | 777 FULCRUM PLUNGER PISTON RINGS.   |
| 726 LINK PIN.              | 779 FULCRUM COUNTER BALANCE SPRING. |
| 735 CAM ROLLER.            | 780 LINKS.                          |
| 752 VALVE CYLINDER HEAD.   | 781 TRUNNION NUT.                   |
| 753 VALVE BODY.            | 782 INCHING SELECTOR VALVE          |
| 767 VALVE SLEEVE.          | 783 VALVE CYLINDER HEAD GASKET.     |
| 768 VALVE POPPET.          | 784 FULCRUM CYLINDER BUSHING.       |
| 769 VALVE PISTON.          | 785 FULCRUM CYLINDER HEAD GASKET.   |
| 771 VALVE PISTON RINGS.    | 786 FULCRUM CYLINDER HEAD.          |
|                            | 787 FULCRUM PIN BUSHING.            |
|                            | 791 "O" RING                        |

ADJUSTMENT

WITH HANDLE OF INCHING SELECTOR VALVE (782) SET FOR NORMAL INTERMITTENT OPERATION, DEPRESS FOOT VALVE TO "ON", AND OBSERVE POSITION OF "V" ON FULCRUM PLUNGER (774). ROTATE CRANKSHAFT UNTIL CAM ROLLER (735) IS UNDER HIGH PART OF TIMER CAM (723) AND AGAIN OBSERVE POSITION OF "V". THE HIGH PART OF THE TIMER CAM (723) SHOULD DEPRESS THE FULCRUM PLUNGER (774) 1/16" FROM ITS EXTREME UP POSITION AS OBSERVED AT "V". PROPER ADJUSTMENT CAN READILY BE OBSERVED WITH MACHINE IN NORMAL OPERATION.