



WHEN ORDERING REPLACEMENTS, STATE SERIAL NUMBER AND SIZE STAMPED ON NAME PLATE OF MACHINE, AND DESIGNATE PART BY BOTH NAME AND NUMBER.

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| 1101 BRAKE DRUM.                           | 1170 BRAKE SHOE CONNECTING LINK.             |
| 1102 BRAKE LINING AND RIVETS.              | 1171 BRAKE SHOE CONNECTING LINK PINS.        |
| 1103 BRAKE SHOES.                          | 1174 BRAKE SHOE ANCHOR END PIN.              |
| 1104 BRAKE LEVER.                          | 1175 BRAKE SHOE ANCHOR END PIN BUSHING.      |
| 1105 BRAKE ADJ. EYE BOLT.                  | 1176 BRAKE SHOE ADJ. END PIN.                |
| 1107 BRAKE ANCHOR LINK.                    | 1177 BRAKE SHOE ADJ. END PIN BUSHING.        |
| 1108 BRAKE SPRING SUPPORT PIN.             | 1178 BRAKE ADJ. END ROCKER PIN.              |
| 1109 BRAKE SPRING.                         | 1179 BRAKE ADJ. END ROCKER PIN WASHERS.      |
| 1110 BRAKE SPRING ADJ. ROD.                | 1180 BRAKE ROCKER BAR.                       |
| 1111 BRAKE CYL. SUPPORT STUD.              | 1181 BRAKE SPRING ADJ. ROD GUIDE BUSHING.    |
| 1114 BRAKE CYL. SLEEVE.                    | 1182 BRAKE SPRING SUPPORT PIN RET. WASHER.   |
| 1115 BRAKE CYL. HEAD - ROD END.            | 1183 BRAKE CYL. PISTON ROD PIN.              |
| 1116 BRAKE CYL. HEAD - PISTON END.         | 1184 BRAKE CYL. PISTON ROD BUSHING.          |
| 1117 BRAKE CYL. PISTON.                    | 1185 BRAKE CYL. PISTON ROD NUT.              |
| 1118 BRAKE CYL. PISTON ROD.                | 1186 BRAKE CYL. PISTON ROD PACKING GLAND.    |
| 1119 BRAKE CYL. PISTON FOLLOWER RING.      | 1187 BRAKE CYL. PISTON ROD PACKING RETAINER. |
| 1120 BRAKE CYL. PISTON CUP PACKING.        | 1188 BRAKE CYL. PISTON ROD GUIDE BUSHING.    |
| 1121 BRAKE CYL. PISTON ROD PACKING.        | 1189 BRAKE CYL. PISTON BUMPER.               |
| 1129 BRAKE LEVER BUSHINGS.                 | 1190 BRAKE CYL. TIE RODS.                    |
| 1150 BRAKE LEVER FULCRUM PIN.              | 1191 BRAKE CYL. SUPPORT STUD PIN.            |
| 1153 BRAKE LEVER FULCRUM PIN RET. WASHERS. | 1192 BRAKE CYL. SUPPORT STUD BUSHING.        |
| 1157 BRAKE SPRING ADJ. ROD END.            |  |

ADJUSTMENT

Adjustment of brake shoes by means of Brake Adjusting Eye Bolt (1105) determines "A" but must not be changed as long as distance "A" is between 1/2" and 1/8". When less than 1/8" due to wear of Brake Lining (1102), ADJUST.

By means of Brake Spring Adjusting Rod (1110), Brake Spring (1109) should be adjusted to stop machine on center. If it must be set so tight that brake cylinder with normal air pressure cannot completely release brake, CHECK THE CLUTCH to see that it is releasing promptly.

Reverse brake shoes when lining is worn half way thru near anchor end and life will be doubled. If braking is irregular, clean lining and drum with Non-Flammable Detergent. To prevent scoring drum use only BRASS rivets in Brake Lining (1102) and never let Brake Shoes (1103) contact brake drum. The brake lining used will stand 500°F. temperature, but if hotter than 300°F., INVESTIGATE.