

## ECCENTRIC SHAFT - INSTRUCTION

## REMOVAL:

STOP PRESS AT THE TOP DEAD CENTER POSITION FOLLOWING RECOMMENDED PROCEDURE.

PLACE JACK UNDER RAM (JACK MUST HAVE CAPACITY TO SUPPORT WEIGHT OF RAM PITMAN AND ECCENTRIC SHAFT).

REMOVE CLUTCH, BRAKE AND CAM, FOLLOWING PROPER PROCEDURES.

SECURE PITMAN, TO PREVENT TILTING.

REMOVE BOTH BOTTOM WEDGES (1228) AND SLIDE BOTH SLEEVES (1202 AND 1204) OUT OF FRAME AND OFF ECCENTRIC SHAFT (1201).

LOWER RAM BY JACK (KEEPING PITMAN IN UP POSITION) UNTIL ECCENTRIC DISC "A" IS ABOUT 0,5MM (1/64 INCH) ABOVE THE BOTTOM OF JOURNAL BORE "B" IN FRAME.

THEN SLIDE ECCENTRIC SHAFT (WITH ECCENTRIC DISC UP) OUT EITHER SIDE.

## INSTALL ATION: 4

REVERSE THE ABOVE PROCEDURE.

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