

ADJUSTMENT FOR SIDE WEAR

- REMOVE GIBS (1327).
- LOOSEN SCREWS (1329 & 1330) IN SIDE OF PRESS FRAME AND REMOVE LINERS (1325).
- 3. INSTALL SUITABLE SHIMS TO FIT BETWEEN LINER (1325) AND LINER INSERT (1326), ALLOWING APPROX. .0005" PER INCH OF RAM WIDTH FOR RUNNING CLEARANCE AND REPLACE LINERS, REVERSING THE ABOVE PROCEDURE.

ADJUSTMENT FOR FRONT TO BACK WEAR

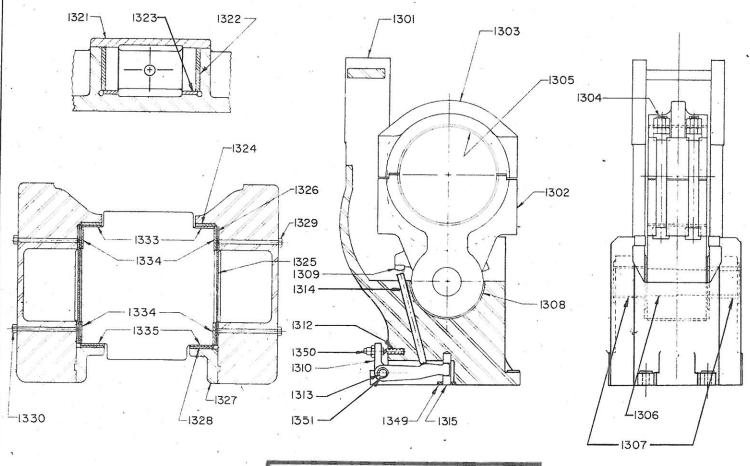
- 4. REMOVE LINERS (1328) AND INSTALL 'SUITABLE SHIMS BETWEEN THEM AND FRONT GIBS (1327). ALSO REMOVE LINERS (1324) AND INSTALL SUITABLE SHIMS BETWEEN THEM AND FRAME. ALLOW OPERATING CLEARANCE OF APPROX. 0005" PER INCH OF RAM WIDTH.
- 5. TO COMPENSATE FOR FRONT TO BACK WEAR ON THE BEARING OF THE RAM EXTENSION, LINERS (1323) MAY BE REMOVED AND SUITABLE SHIMS INSTALLED BETWEEN THEM AND THE FRAME, AND IF NECESSARY, REMOVE SHIMS OF THE PROPER THICKNESS FROM UNDER THE EXTENSION COVER PLATE (1321).

UPPER KNOCKOUT ADJUSTMENT

6. UPPER KNOCKOUT HAS BEEN SET FOR MAXIMUM STROKE OF KICKER PIN (1315). TO REDUCE THIS STROKE, MACHINE OFF PITMAN KICKER LUG INSERT (1309).

CAUTION

NEVER INCREASE KICK BEYOND MAX STROKE (PER TOOL & DIE SPACE) SINCE THAT WILL CAUSE FAILURE IN UPPER KNOCKOUT MECHANISM.



WHEN ORDERING REPLACEMENTS, STATE SERIAL NUMBER AND SIZE STAMPED ON NAME PLATE OF MACHINE, AND DESIGNATE PART BY BOTH NAME AND NUMBER.

1301	NAM
1302	PITMAN
1303	PITMAN CAP
1304	PITMAN BOLTS
1305	PITMAN AND ECC. SHAFT BUSHING
1306	PITMAN WRIST PIN
1307	PITMAN WRIST PIN BUSHINGS
1308	RAM THRUST BUSHING
1309	PITMAN KICKER LUG INSERT
1310	UPPER KNOCKOUT LEVER
1312	UPPER KNOCKOUT SPRING
1313	UPPER KNOCKOUT LEVER FULCRUM PIN
1314	UPPER KNOCKOUT DRIVE PIN
1315	UPPER KNOCKOUT KICKER PIN

1321	RAM EXTENSION COVER PLATE
1322	RAM EXTENSION SIDE LINERS
1323	RAM EXTENSION REAR LINERS
1324	FRAME REAR LINERS
1325	FRAME SIDE LINERS
1326	FRAME SIDE LINER INSERTS
1327	FRONT GIBS-RIGHT AND LEFT HAND
1328	FRONT GIB LINERS
1329	RIGHT SIDE LINER SCREWS
1330	LEFT SIDE LINER SCREWS
1333	RAM REAR LINERS
1334	RAM SIDE LINERS
1335	RAM FRONT LINERS
1349	KICKER PIN GUIDE
1350	UPPER KNOCKOUT SPRING ADJUSTER
1351	LEVER BUSHING