



- 1500 BALANCE CYL.
- 1501 BALANCE CYL. HEAD.
- 1502 BALANCE CYL. PISTON.
- 1503 BALANCE CYL. PISTON RING.
- 1504 BALANCE CYL. HEAD SCREEN.
- 1505 BALANCE CYL. HEAD SCREEN RETAINER PLATE.
- 1506 BALANCE CYL. PISTON ROD
- 1507 BALANCE CYL. PISTON ROD PACKING.
- 1508 BALANCE CYL. PISTON ROD PACKING GLAND.
- 1509 BALANCE CYL. OILER.
- 1510 BALANCE CYL. PISTON ROD NUT.
- 1511 BALANCE CYL. PISTON THRUST WASHER.

WHEN ORDERING RE-  
PLACEMENTS, STATE  
SERIAL NUMBER AND  
SIZE STAMPED ON NAME  
PLATE OF MACHINE, AND  
DESIGNATE PART BY  
BOTH NAME AND NUMBER.

INSTRUCTIONS FOR ASSEMBLY OF BALANCE CYLINDER

WHEN ASSEMBLING CYLINDER TO RAM DRAW BOTH TOP AND BOTTOM NUTS UP  
HAND TIGHT. (DO NOT TIGHTEN WITH WRENCH.) THEN PIN NUTS IN PLACE.

LUBRICATION OF BALANCE CYLINDER

REMOVE LID OF OIL CUP (1509) AND FILL CUP WITH LIGHT MACHINE OIL. SCREW  
LID TIGHTLY IN PLACE. OPEN PETCOCK IN AIR LINE WHICH WILL BLOW OIL TO TOP OF  
CYLINDER. PETCOCK SHOULD BE OPENED AND CLOSED TWO OR THREE TIMES TO MAKE  
SURE ALL OIL IN CUP IS BLOWN INTO CYLINDER.